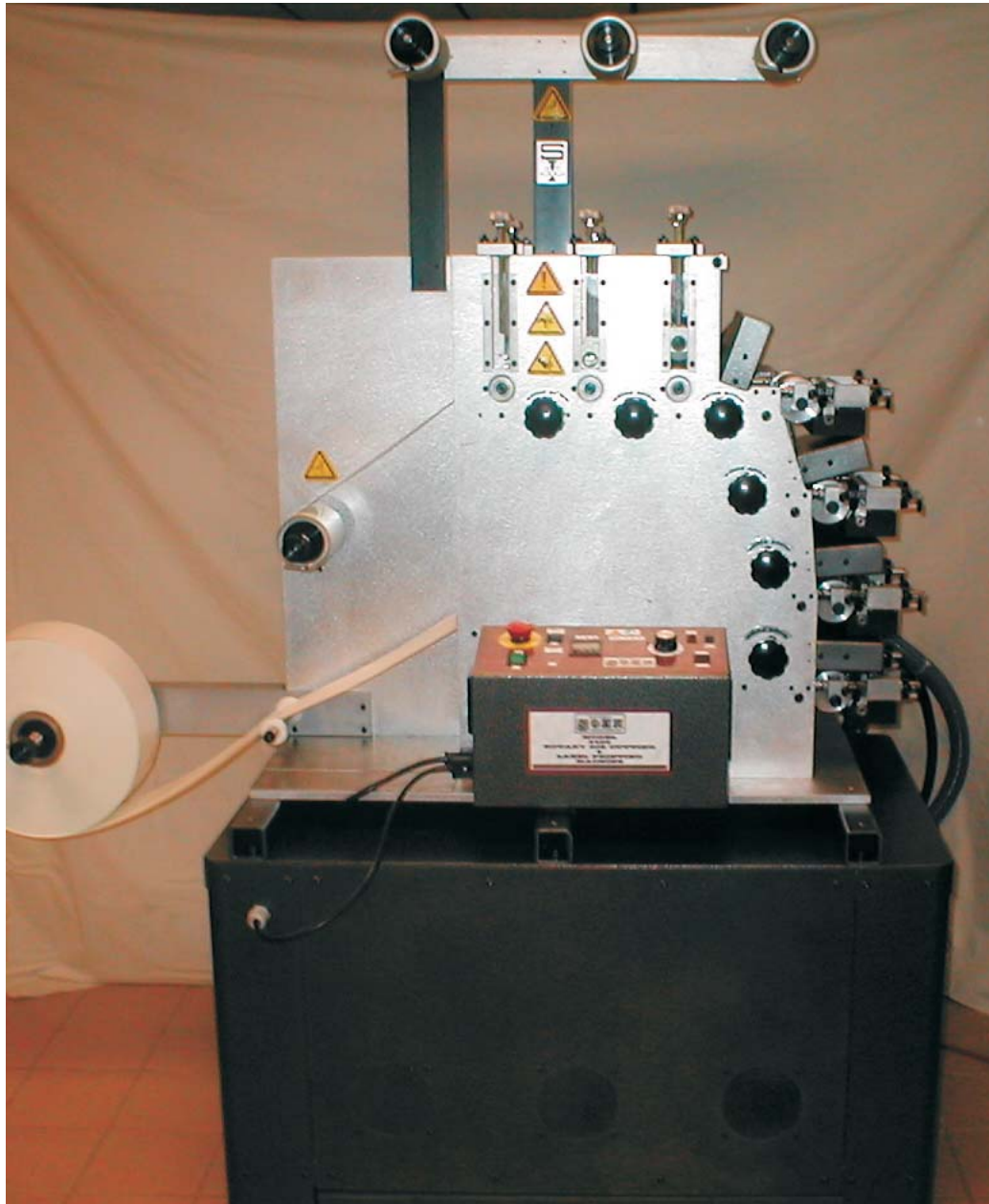
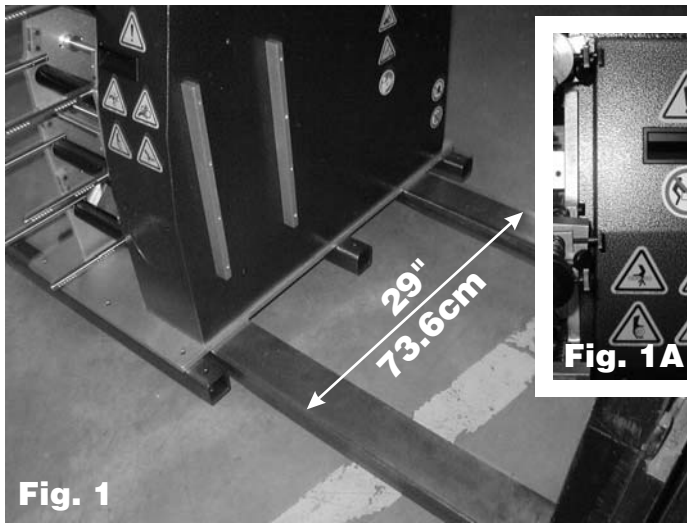


# SOHN MODEL 4400 INSTALLATION MANUAL

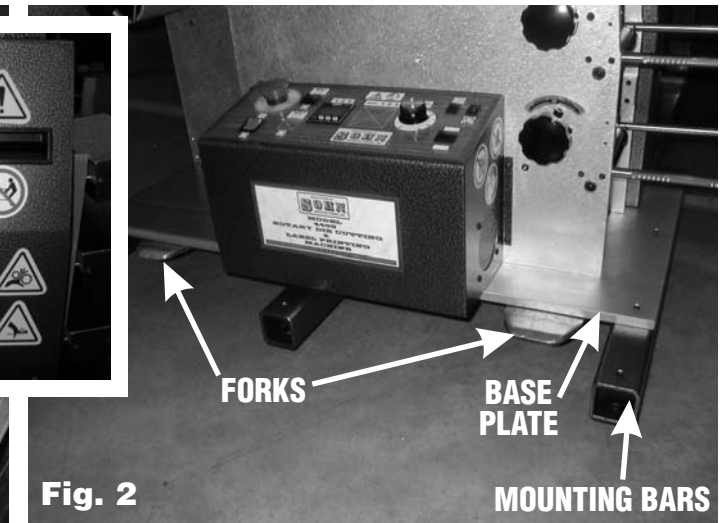


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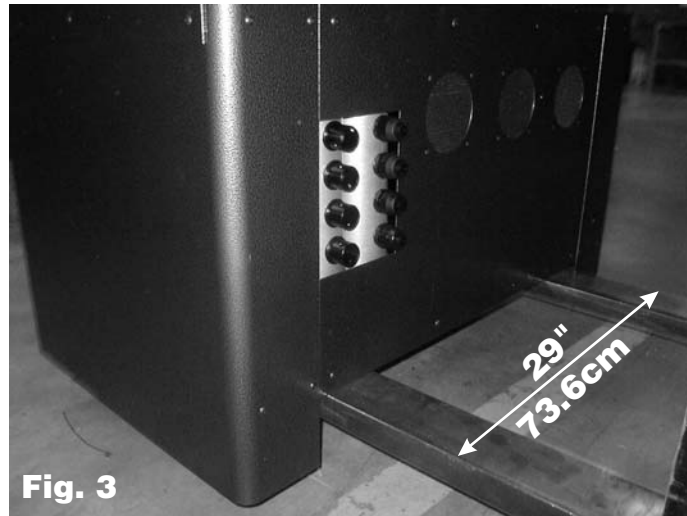




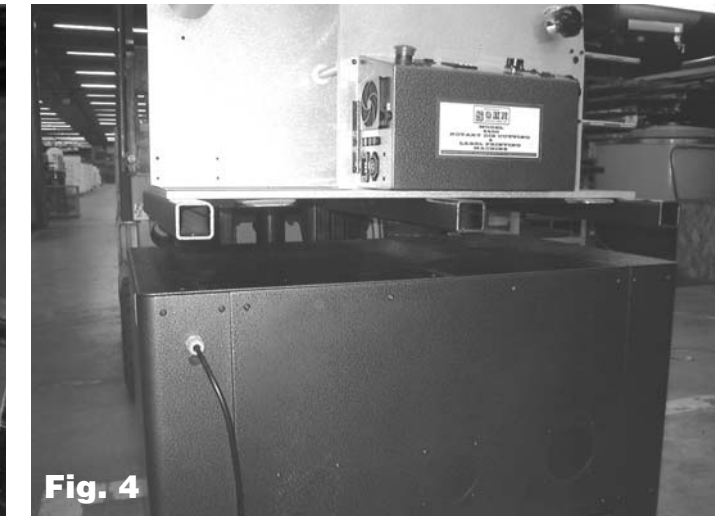
**Fig. 1**



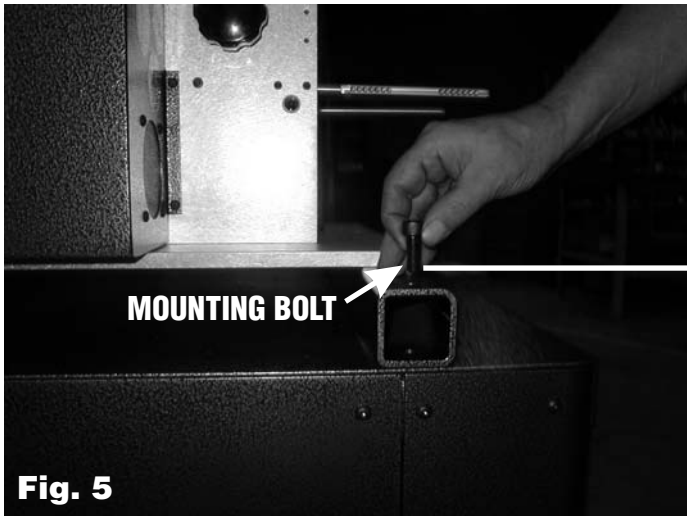
**Fig. 2**



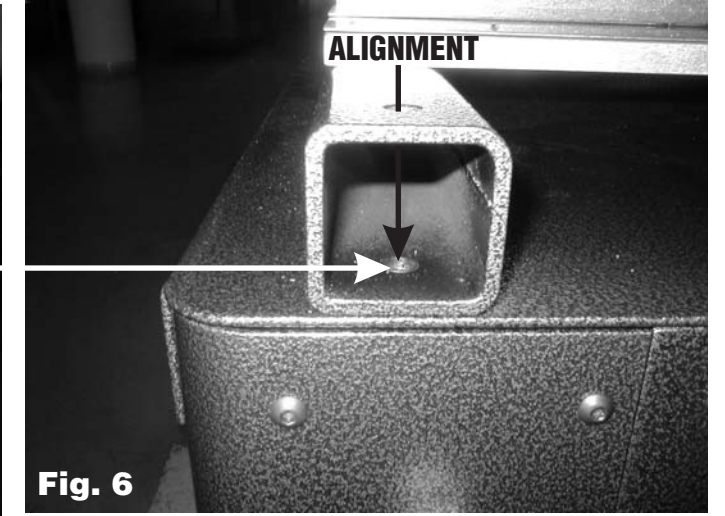
**Fig. 3**



**Fig. 4**



**Fig. 5**



**Fig. 6**

The Sohn Model 4400 should be lifted from the back only (see Figure 1).

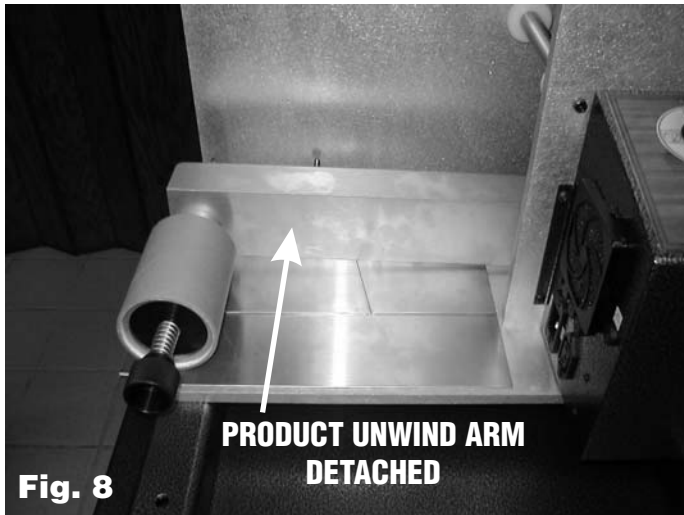
**NOTE: DO NOT USE PANEL HANDLE AS A LIFTING POINT** (see Figure 1A).

To stabilize the machine and avoid potential damage to the control panel, forks should be spread 29" (73.6 cm) apart from outside edge of fork to outside edge of fork. The forks should extend slightly past the front base plate but not past the mounting bars (see Figure 2).

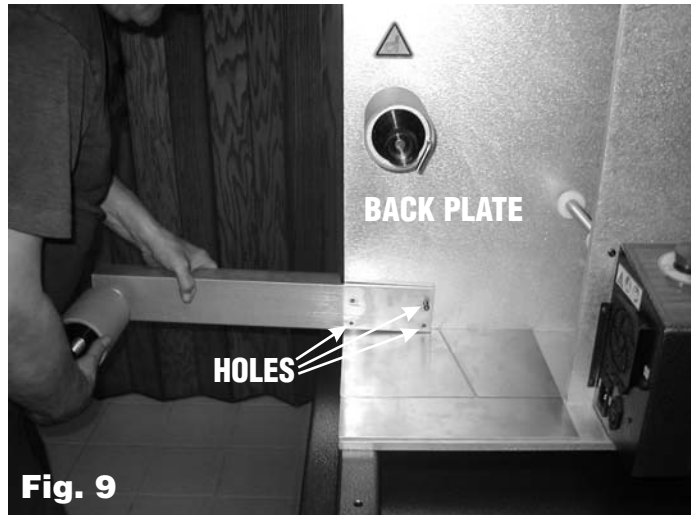
The table is to be picked up in the same manner as the machine (see Figure 3).

Figure 4 shows the machine being placed on the table in the correct position.

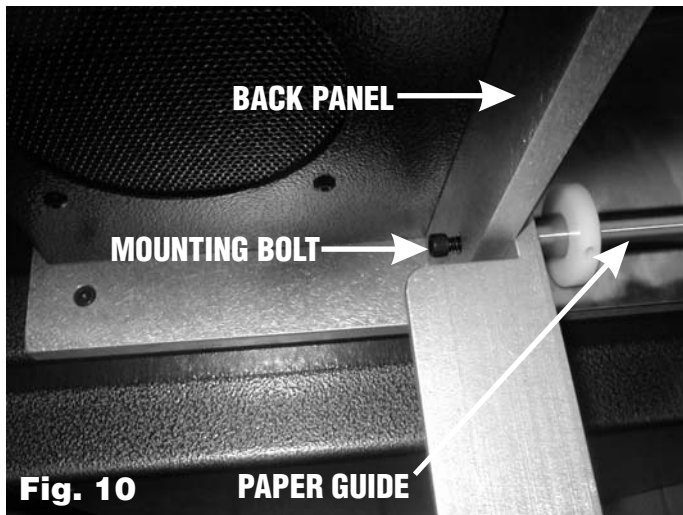
The machine must be securely anchored to the table. Align the holes in the mounting bar with the pre-tapped holes in the top of the table (see figures 4, 5 and 6). Start at one corner and screw the mounting bolt from the inside hole of the mounting bar into the table top. Snug the bolt but do not tighten. Proceed to the opposite corner and repeat the process, then continue until all six bolts are in place. Once all bolts are in place, tighten all.



**Fig. 8**



**Fig. 9**



**Fig. 10**

The 4400 can now be safely moved for final assembly or completed and moved (as shown in figure 7).

The product unwind arm is detached for shipping and must be re-attached (see figure 8). Position the arm so the holes in the arm are in alignment with the holes in the back plate (see figure 9). Screw three of the mounting bolts into the back plate. Do not tighten. The paper guide then gets attached to the unwind arm from the rear of the back plate (see figure 10). Once all bolts are in place visually check that the space between the bottom of the arm and the base of the machine is even. Tighten all four mounting bolts securely.

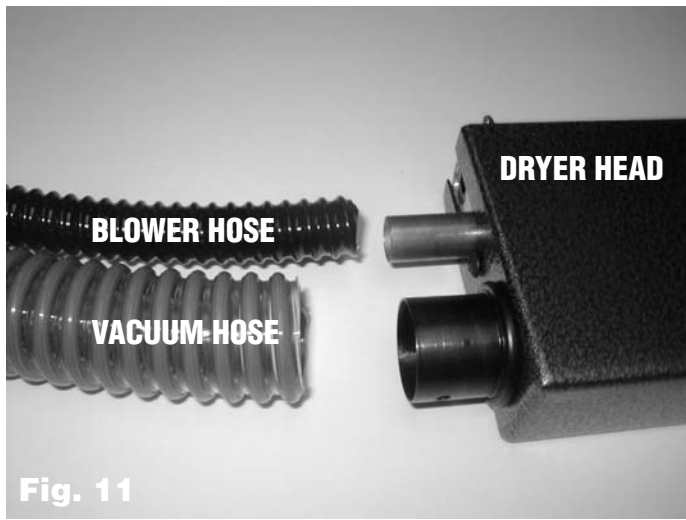


Fig. 11

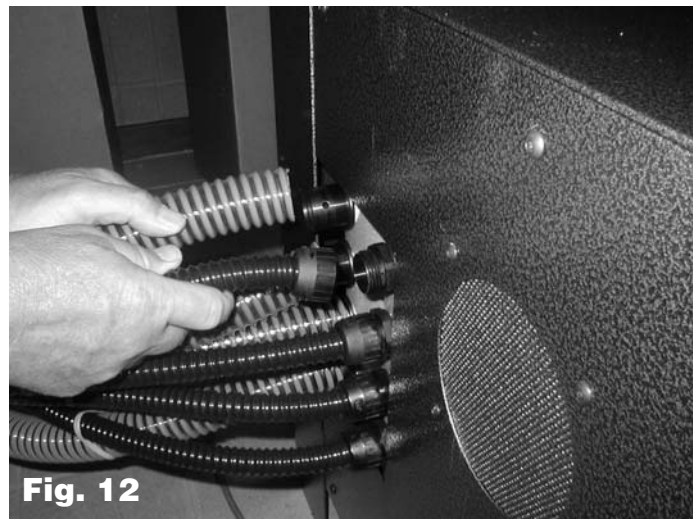


Fig. 12

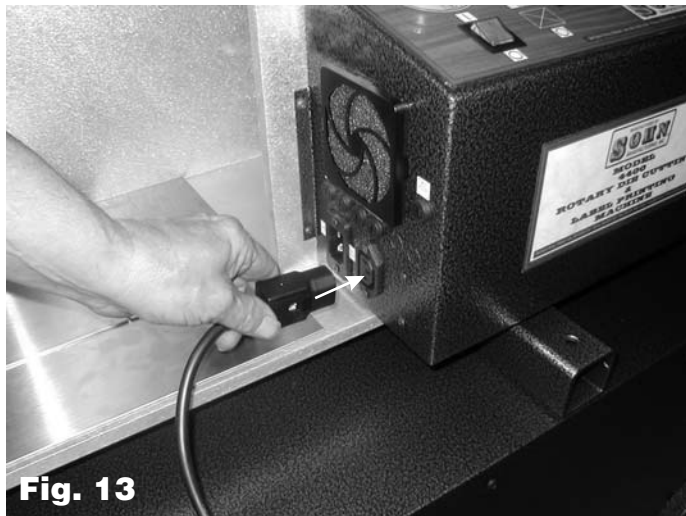


Fig. 13

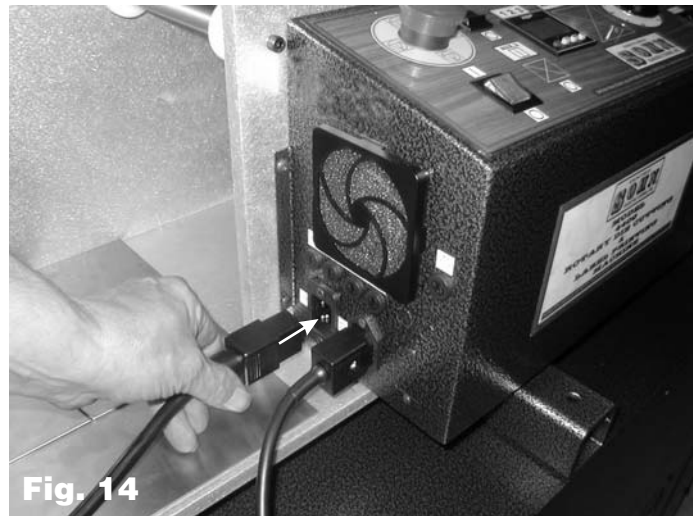


Fig. 14

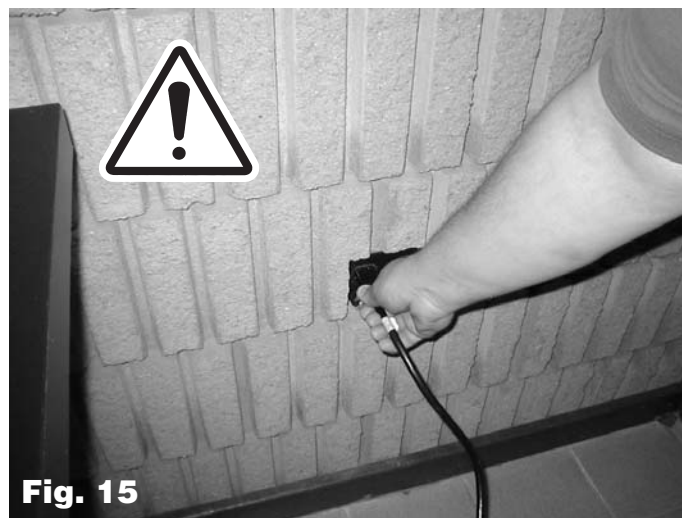


Fig. 15

Attach blower hose and vacuum hose to dryer head (see figure 11).

Attach blower hose and vacuum hose to blower (see figure 12).

Connect power cord from blower assembly to control panel (see figure 13).

Connect power cord for the machine to control panel (see figure 14).



**Be sure to connect machine to the proper source of power. The power rating is shown on the machine rating plate and on the inside cover of this manual.**

Install machine on a level surface.

Machine must be installed in a dry, clean, dust free and well-lighted area.

# SOHN MODEL 4400



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